

**AMENDMENT NO. 1 JANUARY 2023**

**TO**

**IS 5656 : 2021 TEXTILES — COTTON BRAIDS FOR SLEEVING — SPECIFICATION**  
( *First Revision* )

(Page 1, Table 1) — Substitute the following for the existing:

**Table 1 Physical Requirements of Cotton Braids**  
(*Clause 4.2*)

Sl No.	Type	Variety No.	Flat width, mm	Diameter, mm	No. of Yarns per Strand		No. of Strands		Plaits per 30 cm	Weight per 100 m, g	Breaking Load on Full width × 20 cm Test Length, kgf, <i>Min</i>
					Braid	Core	Braid	Core			
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
i)	With Core	1	—	1.5	2	2	12	3	38	95	10
ii)		2	—	2	2	2	12	2	35	110	12
iii)		3	—	3	2	2	16	2	28	160	19
iv)	Without Core	4	6	—	2	—	32	—	12	220	29
v)		5	6.5	—	2	—	40	—	10	270	31
vi)		6	8	—	2	—	48	—	9	330	42
Tolerance		—	± 0.5	± 0.5	—	—	—	—	± 2	± 10	—
Method of Test		—	B-2	B-2	B-3	B-3	B-4	B-5	—	—	IS 1969 (Part 1)